



**SOUTH FERRIBY CEMENT PLANT**  
**MINUTES OF SOUTH FERRIBY AREA LIAISON COMMITTEE MEETING**  
**HELD ON FRIDAY 23<sup>RD</sup> OCTOBER 2015**

**1. Present**

Sara Haddon	South Ferriby Parish Council
David Mouncey	South Ferriby Parish Council
William Foord	Winteringham Parish Council
Ian Dowson	Winteringham Parish Council
Howard Goulbourne	Environment Agency
Cllr Keith Vickers	North Lincolnshire Council
Dr Matthew Barnes	North Lincolnshire Council Technical Officer (Commercial)
Jan Peters	CEMEX South Ferriby Plant Director
Kevin Groombridge	CEMEX South Ferriby Environmental Manager
Sean Page	CEMEX South Ferriby Logistics Operations Manager
Diane Wright	Secretary

**2. Apologies**

Apologies were received from Cllr Carl Sherwood and Robert Vickers.

**3. Minutes of last meeting**

The minutes of the last meeting were approved.

**4. Matters arising**

There were no matters arising.

**5. General reports**

**5.1 CEMEX**

Jan Peters updated the group as to the plants performance. The site had almost completed one year without a lost time incident. So far this year the site had had 11 minor incidents, there had been no incidents to report since the last meeting. Ongoing repairs / refurbishment work is mostly now being undertaken by CEMEX personnel.



Kevin Groombridge gave the environmental performance report, there had been eight Schedule 5's reported since the last meeting, these being one for an analyser failure and seven for daily NOX and HCl breaches from both kilns. The breaches had only been a hairs breath over the limit for the day.

There had been five complaints since the last meeting, two for Climafuel spillage near the Hope & Anchor, one for general plant noise and two for dust on cars and properties, which were residual issues from the May incident.

Sarah Haddon commented on the impact of this report outside of this meeting, lots of breaches did now show the plant not going in the right direction. She added that the figures being shown were nothing like 2 years ago. Jan Peters said that the plan was to get the process back to pre-flood, starting with 55% alternative fuels this week. Sarah commented that it feels like a slow process and cannot understand why it is taking so long to get the plant sorted. Jan Peters replied that unfortunately things cannot be speeded up, the kiln procedures now need more support and with the setting up of the new control system there are only two people on site who can work on it.

David Mouncey told the meeting that at the Low Villages forum there had been concern with the amount of lorries coming through the villages to the plant. Sean Page said he would deal with this. David Mouncey said it is definitely getting worse. Sarah Haddon said that there had been a lot of tolerance post flood, but that tolerance is now wearing thin.

Sarah Haddon said that as Climafuel usage was going down then the improvements were not working. Jan Peters said that the Climafuel procedures were being looked at and that there were problems operating two kilns.

Jan Peters went on to give a status update. Both kilns will be running until year end and for the next 5 years. In 2016 South Ferriby plant will be the main supplier of clinker to Tilbury. Contractors associated with the refurbishment project will be phased out by year end. The demolition of flood damaged buildings will commence by year end. A Day in the Life of (DILo) had been undertaken on site, work was now starting to interpret and improve upon the results. We are starting to realign people for the future associated with a central control room. The design for the new office block is being finalised.



Alternative fuel performance on both kilns has been poor. To try to improve NOX emissions a satellite burner was introduced into kiln 2 and is being optimised.

This should give increased Climafuel burning with lower thermal NOX production and hence lower NOX emissions. A satellite burner is already in place at Rugby plant.

Cement sales are going well, although a slowdown is expected as winter approaches.

Both Jan and Kevin had attended a flood meeting along with members from South Ferriby & Winteringham parish councils and the Environment Agency.

A Lend a Hand day was to be organised with the Amy Howson, following its return, with support from Martin Lambert to repair the pump onboard.

Support had been given for South Ferriby Primary School with money donated to provide trips to Stratford upon Avon and the Christmas Pantomime at the Plowright Theatre, Scunthorpe.

The plant is looking at reviewing their page on South Ferriby Parish website. Community Matters has been published and distributed.

With regard to the underburnt clinker pile reduction, 500t had been crushed and prepared for feeding into the process. The material was being mixed with iron oxide and fed into the double rotators before the kiln system. The materials affected nodule quality and hence kiln performance and so halted after only consuming 300t of material. Alternative methods of feeding underburnt clinker to the kiln are being sought. There are safety issues with the reinstatement of a direct feed system into the kilns. Addition into cement mills once existing stock of off-specification clinker has been consumed.

Sara Haddon asked what was happening with regard to CKD. Kevin Groombridge explained that it was to be sent to Hatfield colliery for land remediation work. From November Silverwoods would be taking one tanker loaded dry per day. 4Recycling were also looking at starting land remediation again. Sara asked if CKD could once again be put back into the CEMEX report. Kevin said he would have an update for the meeting in January.

Sean Page reported that CEMEX Logistics at South Ferriby had replaced twenty one of their vehicles, with eight on 15 and thirteen on 65 plates.



Two apprentice drivers have been employed, one from Winteringham and one from Scunthorpe. They had received an exceptionally excellent calibre of candidates and would be looking at doing the scheme again next year.

Last year's WID report was presented with only one month's data and only one kiln running.

## **5.2 Environment Agency**

Howard Goulbourne commented that he had not much else to add to what had already been said by Kevin Groombridge. The reported breaches were within the limits and that improvements to emissions will follow once the plant is stable.

## **5.3 North Lincolnshire Council**

Nothing to report.

## **5.4 North Lincolnshire Council Officer**

Dr Matthew Barnes gave the air quality presentation, a copy of which is attached.

Over the last 3 months there have been no exceedances. The air quality is good and there are no issues.

## **5.5 Parish Councils**

### **South Ferriby**

Sarah Haddon said there was a request from South Ferriby Parish Council, for the plant to hold a Lend a Hand day to help clear the village pond. This can take place from the end of November to March, April time. Kevin Groombridge will liaise with the parish council to arrange this.

### **Winteringham**

Both Ian Dowson and William Foord thanked CEMEX for the Lend a Hand day spent in Winteringham helping to clear their pond area etc.

William Foord asked if it would be at all possible to increase the speed limit outside the plant back up to 40 mph.

Ian Dowson asked if the plant would make a contribution to their newsletter and also contribute to the parish website.



**6. Any other business**

There was no other business.

**7. Date of next meeting**

Meeting dates for 2016 are:

Friday 29<sup>th</sup> January 2016

Friday 29<sup>th</sup> April 2016

Friday 29<sup>th</sup> July 2016

Friday 28<sup>th</sup> October 2016